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Repair list of SENNEBOGEN 835.0.0575

Year of construction: 2005 - rebuild 2022-2023 May

Machine main data:

Engine hours: 1038 h, original DEUTZ exchange engine (against ECU modul)

Total Frame hours: around 14.000

- 1. Complete machine degreased and pre-cleaned with high-pressure washer
- 2. Damaged and rusted parts cutting out and rebuilt totally
- 3. Several sheets of the fan housing and battery housing were cutting out and rebuilt and installed due to rusting through
- 4. Missing sprocket protection from the slewing gear newly made and installed.

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- 5. Several parts of the cab new planking replaced due to rusting, remade and welded.
- 6. For this purpose, the cabin interior disassembled and removed
- 7. Interior lining repaired and painted with special plastic paint
- 8. Fittings cleaned and repaired
- 9. Some glasses, front, roof, replaced with special high quality bulletproof plastic safety glass, made by METSIS
- 10. Window wiper mech. rep. and part renewed.
- 11. New window washer pump
- 12. Cabin primed with high quality K2 EPOXY Primer
- 13. Cabin finished with high quality EPOXY 2K paint
- 14. All metal impacts on boom, stick superstructure and undercarriage fully welded and straightened (NO spatula used)
- 15. Missing steps to the undercarriage partly new, others straightened and repaired, welded in front and rear
- 16. Rep steps and toolboxes, sandblasted, EPOXI primer and 2K high quality final paint
- 17. Roof hatches, upper carriage service flaps, rep., straightened, and painted
- 18. New soundproofing installed on the engine-side service flaps
- 19. Installed new protective grilles on the air intakes at the engine service flaps
- 20. Several handles, gas springs and locks installed on the service flaps.
- 21. Complete undercarriage mech from rusted, cleaned (no sand blasting), 2K primer and primed and painted with EPOXY 2K color
- 22. Complete superstructure cleaned, partly repaired, primed and painted with EPOXIT 2K paint
- 23. Complete boom and stick cleaned, primed with 2K primer and painted with EPOXY 2K paint
- 24. Both boom cylinders are fitted with new sealing kits

- 25. Both stick cylinders provided with new sealing kits
- 26. Most hydraulic hoses replaced
- 27. Complete hyd system checked and sealed.
- 28. Engine color touched up
- 29. Two brand new starter batteries
- 30. Brand new by pass hydro pump assembled and blind pump close
- 31. Turbo new overhauled
- 32. All A/C lines brand new
- 33. Brand new water pump with gasket kit
- 34. All fuel lines replaced by new ones
- 35. Engine exhaust gas collector with new seal and new studs assembled
- 36. Engine intake air collector with new seal and new studs assembled
- 37. Exhaust tailpipe newly manufactured from stainless steel
- 38. Engine exhaust outlet pipe newly insulated and painted
- 39. Engine oil change with all filters, diesel and air filter (including the cabin filter)
- 40. Differentials, outer planets and gear oil changed
- 41. Hydr. Refreshed with 100L
- 42. Original factory new Hydroclean filter housing installed because the old one was no longer usable.
- 43. New hydroclean Filter
- 44. All grease nipples new.
- 45. Grease nipples with dust caps
- 46. Flap screwing replaced with INOX screws
- 47. Tool box and ascents replaced with new lnox screws.
- 48. On boom and stick 4 pieces new LED work lights.
- 49. Front headlights New.
- 50. Taillights and turn signals replaced and repaired
- 51. New warning signal installed
- 52. New radio installed in operator cabin
- 53. New radio antenna mounted on the cabin
- 54. Radio and antenna rewired
- 55. Toolboxes repaired, deformed stair profiles renewed
- 56. Toolboxes and stair profiles painted with 2 K high quality lacquer
- 57. Toolbox fitted with new seals on both sides.
- 58. New fire extinguishers front and rear
- 59. Anti-slip treads renewed.
- 60. Mechanically lubricated.
- 61. Central lubrication system checked and refilled.
- 62. Windscreen washer fluid filled up (up to 20 degrees minus)
- 63. 80L Arctic diesel tanked.
- 64. All brand names, typ name stickers and warning signs new

- 65. New Hydraulic feed though
- 66. New bushes and shafts were made on all 4 support legs, since the previous ones folded out over the dead center and blocked, new leg plates were made on all four support leg, plates straightened and re-welded and installed in new forming bearing housings with new shafts.
- 67. All 4 support leg cylinder piston rod new made and instal whit new seals
- 68. Piston rod fenders newly made and installed
- 69. hydraulic rotary block to the undercarriage dismantled and find total damage determined. New part is on the way
- 70. Transport safety bar new made, painted and mounted.
- 71. 8 pic brand new solid tire and rims (make: TRELLEBORG 12.00x20) installing
- 72. 40 pic wheel bolds and nuts new.
- 73. New rims painted in SENNEBOGEN grey.
- 74. Brake system checked and overhauled front axle.
- 75. Brake system checked and overhauled rear axle.
- 76. Generator general overhauled, bearings renewed
- 77. Generator repainted
- 78. Generator platform rebuilt and paint
- 79. Overhauled generator fitted with new drive belts
- 80. Protected electrical wiring installing on boom and stick
- 81. New protecting socket on stick and connecting from cab and generator to the end of the stick.

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All listed work here was completed on MAY 2023